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Original Article



# Redundancy allocation problem in a bridge system with dependent subsystems

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#### **Abstract**

The redundancy allocation problem is an important problem in system reliability design. Many researchers have investigated the redundancy allocation problem under different assumptions and for various system configurations. However, most of the studies have disregarded the dependence among components and subsystems. In real-world applications, the performance of components and subsystems can affect each others. For instance, the heat radiated by a subsystem can accelerate degradation of adjacent components or subsystems. In this article, a procedure is proposed for solving the redundancy allocation problem of a bridge structure with dependent subsystems. Copula theory is utilized for modeling dependence among subsystems, and artificial neural network and particle swarm optimization are applied for finding the best redundancy allocation. A numerical example is included to elaborate the proposed procedure and show its applicability.

#### **Keywords**

Redundancy allocation problem, bridge system, dependence, Copula theory, artificial neural network, particle swarm optimization

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### Introduction

Today, survival of companies in the competitive markets strongly depends on the capability of effectively assigning to the customer needs of high performance and quality. Reliability is related to the ability of a system to meet the quality requirements. It is one of the most important factors in designing and manufacturing of products. In order to maximize system reliability, three strategies can be adopted: (1) enhancement of component reliability, (2) redundancy, and (3) combination of the two mentioned alternatives. These strategies usually increase the demand for resources (cost, volume, weight, etc.). Therefore, at the phase of designing a highly reliable system, an important problem is to get the balance between reliability and other resource constraints.

The problem of maximizing system reliability through redundancy is called "redundancy allocation problem (RAP)." RAP has been vastly studied for different system structures, objective functions, and time to failure distributions.<sup>3</sup> It is known that RAP is an NP-hard problem.<sup>4</sup> RAP is usually formulated as a nonlinear integer programming problem, which is in

general difficult to solve due to the considerable amount of computational effort required to find the exact solution. Hence, heuristic and meta-heuristic approaches have been widely used to deal with this problem (e.g. Tabu aearch, <sup>5</sup> genetic algorithm, <sup>6</sup> particle swarm optimization (PSO)<sup>7</sup>).

In real-world applications, system components may share some environmental factors such as temperature, pressure, load, etc. with each other. In other words, factors originated from some components may affect the performance of other components. Moreover, environmental factors may be shared among the subsystems of a system. For example, thermal radiation from a

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component or subsystem can impact the overall performance of other components or subsystems. Furthermore, the number of components installed in a subsystem can also determine the extent of dependence among subsystems. However, most of the RAP researches typically ignore the dependence among components or subsystems.8 With regard to the literature, Kotz et al.9 studied reliability when two components are positively quadrant dependent. For this aim, they used a number of bivariate distributions to model the dependent components and investigate the effect of components correlation on the lifetime of parallel redundant systems. Costa Bueno 10 used the reverse rule of order 2 property between component lifetimes to study the RAP of k-out-of-n systems via a martingale approach. He defined the concept of "minimal standby redundancy" and used it for allocating a redundant spare in a k-out-of-n:F system with dependent components. Belzunce et al. 11 used joint stochastic orders to study optimal allocation of redundant components in series and parallel systems with two dependent components. Belzunce et al. 12 studied optimal allocation of redundant components in series, parallel, and k-out-of-n:F systems with more than two components. For this purpose, they extended bivariate joint stochastic orders and used multivariate joint stochastic hazard rate and reversed hazard rate orders to select redundant components. You and Li13 studied RAP in engineering systems with dependent component lifetimes. They considered active and standby policies and built the likelihood ratio order and the hazard rate order for lifetimes in allocating redundancies to k-out-of-n systems. Gupta and Kumar<sup>14</sup> studied the problem of stochastic comparison of component and system redundancies where components are dependent and identically distributed. For this aim, likelihood ratio ordering, reversed failure rate ordering, failure rate ordering, and the usual stochastic ordering were considered for carrying out the study. Furthermore, Jeddi and Doostparast<sup>15</sup> studied optimal RAPs in engineering systems with dependent component lifetime where no specific assumptions on the dependence structure of lifetimes are considered.

Despite the vast literature on RAP, only few researches have considered dependence among components and subsystems. Therefore, a procedure for evaluating RAP when subsystems are not independent is proposed in the current paper. Then, a bridge system is considered and the proposed procedure is applied to it. In brief, the RAP of a bridge system with dependence among subsystems is considered in this article. The aim is to propose a procedure for the optimal allocation of components to a bridge system where the subsystems can be mutually dependent on each other. It is supposed that the parameters and characteristics of the components specify the type and extent of dependence among subsystems. A methodology based on Copula theory and artificial neural network (ANN) is applied to model the dependence among subsystems. A PSO algorithm is employed to solve the dependent RAP.

The main contributions of the paper are as follows:

- Taking into account the impact of parameters and characteristics of components on the reliability performance of subsystems in RAP.
- Proposing a methodology for modeling the type and extent of dependence among subsystems in RAP.

The rest of the paper is organized as the following. In section "Models and methods," a brief description of bridge system, Copula theory, ANN, and PSO is given. In section "Methodology," the proposed methodology for solving the dependent RAP is illustrated. A numerical example is presented in section "Numerical example," and finally, in section "Conclusion," conclusions and suggestions for future research are remarked.

## Models and methods

# Bridge structure

Bridge topology is a well-known structure commonly used for load balancing and control in various applications such as electric power generation, transmission, computer networks, electronic circuits, etc. 16 Figure 1(a) shows a simple bridge structure, which consists of five homogenous subsystems (sub1,..., sub5). To share the imposed load on each subsystem and enhancing the overall reliability of the system, redundant components with different characteristics can be allocated in the subsystems. A redundant bridge structure with nonhomogeneous components is illustrated in Figure 1(b). Many researches in the literature have studied the RAP of bridge systems. For more information on this line of research, readers can refer to. 16-19 The RAP of the bridge system of Figure 1(a) with constraints on volume, weight, and cost of the system can be formulated as follows

$$\max f(R, N) = R_1 R_2 + R_3 R_4 + R_1 R_4 R_5 + R_2 R_3 R_5 - R_1 R_2 R_3 R_4 - R_1 R_2 R_3 R_5 -R_1 R_2 R_4 R_5 - R_1 R_3 R_4 R_5 - R_2 R_3 R_4 R_5 + 2R_1 R_2 R_3 R_4 R_5$$
(1)

subject to

$$g_1(N) \leqslant V \tag{2}$$

$$g_2(N) \leqslant C \tag{3}$$

$$g_3(N) \leqslant W \tag{4}$$

$$0 \leqslant r_i \leqslant 1 \tag{5}$$

$$\mathbf{r_i} \in \mathbb{R}$$
 (6)

$$i = 1, \dots, 5 \tag{7}$$

where  $R_i$  is the reliability of subsystem i for i = 1, ..., 5; V, C, and W are the maximum allowed values for volume, cost, and weight of the system, respectively. Also, R and N are, respectively, the reliability and number of components. In addition,  $g_i(N)$ 

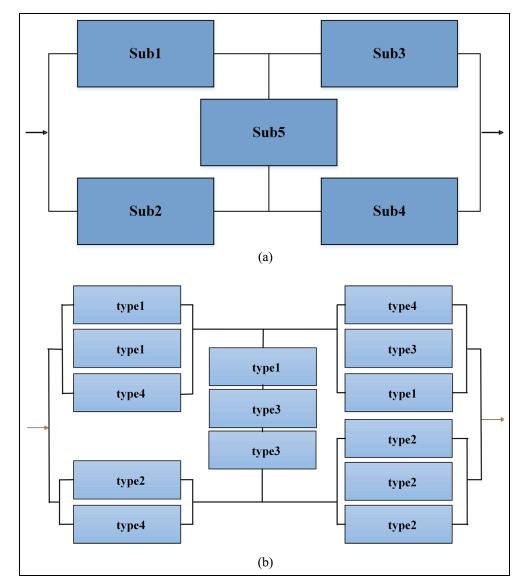


Figure 1. Bridge topology: (a) a simple bridge structure and (b) a typical bridge structure with nonhomogeneous redundant components..

for j = 1, 2, 3 are functions in terms of the number of components for calculating volume, cost, and weight of the system. It should be noted that this formulation is valid for the case of independent subsystems.

## Copula theory

According to Sklar,<sup>20</sup> any multivariate joint distribution can be written in terms of univariate marginal distribution functions and a Copula which describes the dependence structure among the variables. Nelsen<sup>8</sup> presented a detailed review of Copula theory and its principles. The Copula is one of the most popular methods for modeling the dependence of data,<sup>21</sup> including components lifetime data. According to Noorossana and Sabri-Laghaie,<sup>22</sup> utilizing the Copula in comparison to using traditional multivariate distributions for modeling dependency is very advantageous. Some of the advantages of the Copula method with respect to

traditional multivariate distributions are as follows: (1) By the Copula method, one can determine the degree and structure of dependence, (2) dependence structure and marginal performance can be specified separately, (3) Copulas are robust to strictly increasing and continuous transformations, and (4) univariate marginal functions can be easily derived from different distributions.

Consider H as a joint cumulative distribution function of a vector of continuous random variables  $(T_1, \ldots, T_n)$  with univariate marginals  $F_1, \ldots, F_n$ . Based on Copula theory, a  $C_\theta$  can be found where

$$H(T_1, ..., T_n) = C_{\theta}(F_1(T_1), ..., F_n(T_n))$$
 (8)

in which  $\theta$  is the vector of Copula parameters expressing dependence among  $T_1, \ldots, T_n$  and can be estimated by means of correlation coefficients.

In order to model the dependence among the lifetimes of components, many Copulas can be used.

Туре	Formula	Parameter
Frank	$C_{\theta} = \frac{-1}{\theta} \log \left( 1 + \frac{\prod_{i=1}^{d} (e^{-\theta u_i} - 1)}{(e^{-\theta} - 1)^{d-1}} \right)$	$\theta > 0$
Gumbel	$C_{\theta} = \exp\left(-\left(\sum_{i=1}^{d} \left(-\log\left(u_{i}\right)\right)^{\theta}\right)^{1/\theta}\right)$	$\theta \ge 1$
Clayton	$C_{\theta} = \max \left\{ \left( \sum_{i=1}^{d} (u_i)^{-\theta} - (d-1) \right)^{-1/\theta}, 0 \right\}$	$\theta \geqslant \frac{-1}{d-1}, \theta \neq 0$

Choosing an appropriate Copula to model the dependence structure is a critical issue. In reliability problems, the dependence among component lifetime is positive and this should be considered in the Copula selection process.<sup>21</sup> One of the most common Copulas used for modeling the dependence of component lifetimes is the Archimedean family. The Archimedean family can be defined as

$$C(u_1, \ldots, n_n) = \varphi(\varphi^{-1}(u_1), \ldots, \varphi^{-1}(u_n))$$
 (9)

in which  $\varphi$  is a continuous and non-increasing function  $\varphi:[0,\infty]\to[0,1]$  and is called Archimedean generator. In the present study, Frank, Gumbel, and clayton Copulas from the Archimedean family are utilized. Table 1 gives the mathematical definition of these Copulas.

#### **ANNs**

ANNs are composed of simple computational elements operating in parallel. These elements are inspired by biological nervous systems. The main applications of ANNs are function approximation by obtaining regression and transformations from input space to feature space by means of nonlinear mapping. An ANN is trained by some data examples to learn the function or transformation mapping and, then, it is used to provide the outputs to the new input data. The ANN has been widely used in various fields, such as pattern recognition,<sup>23</sup> classification,<sup>24</sup> and prediction.<sup>25</sup> As shown in Figure 2, ANN consists of three main parts: (1) input layer, (2) hidden layer, and (3) output layer. In the input layer, the value of each input is multiplied by a weight and sent to the nodes of the next layer (called neurons). In the neurons of the hidden layer, a function called activation function is applied to the weighted sum of the inputs to the neuron. The most commonly used activation function is the sigmoid function that is defined as

$$f(x) = \frac{1}{1 + \exp(-x)} \tag{10}$$

The weights of the output neurons of the network are obtained by applying an activation function, often linear, on the weighted sum of the hidden layer neuron

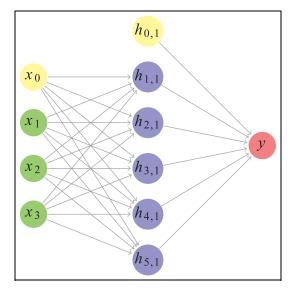


Figure 2. Neural network structure.

values. In this study, the ANN is used to model the structure of dependence among the subsystems of bridge system. To do so, it is trained to relate the failure times of the subsystems in the bridge system topology to parameters of the subsystems. In detail, for given input parameters of subsystems, the output will be the type and parameters of the Copula that is suitable for modeling the dependence among the intended subsystems. In this case, the back propagation algorithm is used to train the network. The relationships between the parameters of different subsystems and their corresponding Copula type and parameters are characterized as

$$CupulaType = F_1(P_1, P_2, \dots, P_n)$$
 (11)

$$\theta = F_2(P_1, P_2, \dots, P_n) \tag{12}$$

where  $P_1, P_2, \ldots, P_n$  are vectors of effective parameters of subsystem 1 to subsystem n,  $\theta$  is the vector of Copula parameters, and  $F_1$  and  $F_2$  are mapping functions from subsystem parameters to Copula type and Copula parameters, respectively.

#### **PSO**

PSO is a well-known optimization algorithm for the optimization of continuous nonlinear functions,

Table	<b>)</b> D	tabasa	structure
Iania	, ,,,	itanase	CTTLLCTLLCA

No.	Sub	syste	m I		Sub	syster	m 2	2		Subsystem 3		Subsystem 4		Subsystem 5			Т	Failed			
	$P_1$	P <sub>2</sub>		P <sub>n</sub>	Pı	P <sub>2</sub>		P <sub>n</sub>	Pı	P <sub>2</sub>		P <sub>n</sub>	Pı	P <sub>2</sub>	 P <sub>n</sub>	Pı	P <sub>2</sub>		P <sub>n</sub>		subsystem
_																					
2																					
:																					
N																					

introduced by Kennedy and Eberhart.<sup>26</sup> This algorithm has been inspired by collective behaviors, such as bird flocking and fish schooling. In this method, random solutions, as initial particles, are scattered in solution space and through an iterative procedure, all particles are converged to global optima. In the iterative procedure, the position of each particle is updated by means of its velocity vector, which takes into account the past direction of the particle, best position of the particle in past iterations, and best-observed position of all particles in the iterations already elaborated. Then, the position of each particle is updated by its corresponding velocity vector. The mathematical expression of the aforementioned process is stated as follows

$$v_i^{t+1} = wv_i^t + r_1c_1(pbest_i^t - x_i^t) + r_2c_2(gbest_i^t - x_i^t)$$
(13)

$$x_i^{t+1} = x_i^t + v_i^{t+1} (14)$$

where  $v_i^{t+1}$  is the velocity vector of particle i in the iteration t,  $x_i^t$  is the position of particle i in the iteration t, and w is an inertia coefficient that expresses the tendency of the particle of keeping its position and takes values between 0 and 1.  $pbest_i^t$  and  $gbest_i^t$  are the best position of particle i in the past iterations and of all particles in the already elaborated iterations, respectively.  $r_1$  and  $r_2$  are random numbers between 0 and 1 and  $c_1$  and  $c_2$  are learning factors, respectively. The steps of this algorithm are as as follows:

- 1. Define algorithm parameters such as number of iterations and population size.
- 2. Generate initial population and evaluate the fitness functions.
- Update the position of each particle according to Relations 13 and 14, and then evaluate the fitness function of the new particles.
- 4. Stop if the termination condition of the iterative process is met, else go to Step 3.

## **Methodology**

In this section, a methodology for considering dependence among subsystems in a RAP is proposed with respect to a bridge system configuration. A historical database of subsystem failure times, parameters, and configurations of a bridge system is required. In this system, all components work under cold standby strategy and are either operating or failed at any given moment in time. As in the RAP, a combination of components can be used in each subsystem of the system. For the bridge structure, when the subsystems are independent, the reliability of the system can be calculated as Relation 1.

In this study, the Copula theory is utilized to take into account dependence among subsystems. Specifically, an ANN and Copula-based approach are proposed to model the dependence among subsystems. According to this approach, a relationship between parameters and characteristics of the subsystems and the impact that subsystems may have on each other is established. Subsystems with potentially dependent failure times are chosen and a database of their characteristics and failure history is built. To form this database, parameters and characteristics of components which may affect the failure times should be included in the model.

In order to relate parameter values and corresponding failure times, parameter values are classified into specified categories. Each category consists of a combination of parameters with different ranges. By this categorization, each system can be assigned to a specific category according to its parameters. As mentioned, the database contains failure times of systems with different parameter values. Further, the subsystems which have failed and caused the system to fail are recorded in the database. The structure of the database is given in Table 2. In this table, failed subsystem, failure times of subsystems (T), and parameters  $(P_1, P_2, \dots, P_n)$  of the system are given. Based on this database, one can explore the parameter values that may have an effect on the failure of a specific subsystem. Moreover, categories are built for parameters and subsystems according to failed subsystems. This results in a set of parameter values and failure times for each subsystem. Then, the corresponding set of each subsystem is categorized with regard to parameter values in specific ranges. Number and limits of the ranges are chosen according to the database size and domain of the parameters. Next step is to find the set of subsystem failure times corresponding to each parameter's category. Relation between parameter categories and failure time sets is shown in

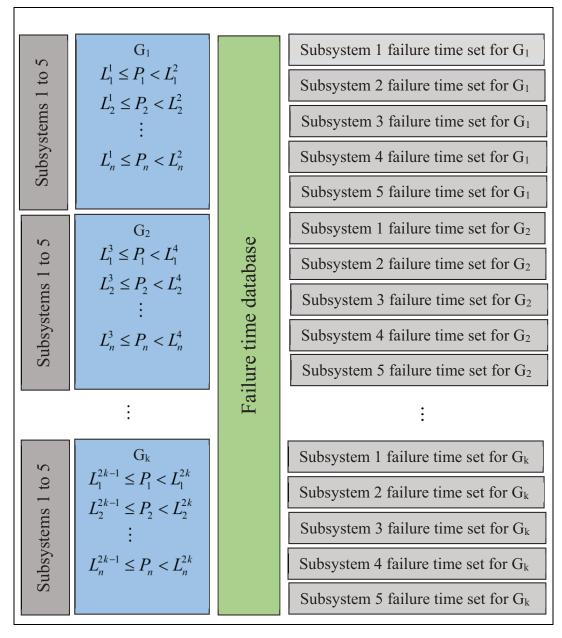


Figure 3. Data gathering process.

Figure 3. In this figure,  $G_i$  for i = 1, ..., k is representative of the *i*th category of parameters, and  $L_j^{(2k-1)}$  and  $L_j^{2k}$  for j = 1, ..., n are respectively the lower and upper bounds of the *j*th parameter in category k.

As mentioned before, the reliability of the bridge system in the case when all subsystems are independent is calculated according to Relation 1. When the subsystems are dependent on each other, the reliability function becomes

$$R = R_{12} + R_{34} + R_{145} + R_{235} - R_{1234} - R_{1235} -R_{1245} - R_{1345} - R_{2345} + 2R_{12345}$$
(15)

where R is the reliability of the system;  $R_{12}$ ,  $R_{34}$ ,  $R_{145}$ ,  $R_{235}$ ,  $R_{1234}$ ,  $R_{1235}$ ,  $R_{1245}$ ,  $R_{1345}$ ,  $R_{2345}$ , and  $R_{12345}$  are,

respectively, the joint reliability functions of subsystems (1,2), (3,4), (1,4,5), (2,3,5), (1,2,3,4), (1,2,3,5), (1,2,4,5), (1,3,4,5), (2,3,4,5), and (1,2,3,4,5). In this article, Copula theory is utilized to model the joint reliability functions of the subsystems. To obtain the Copula model, the following optimization model is considered

$$\max f(N) = \mathbf{C}_{\theta}^{2}(R_{1}, R_{2}) + \mathbf{C}_{\theta}^{2}(R_{3}, R_{4}) + \mathbf{C}_{\theta}^{3}(R_{1}, R_{4}, R_{5}) + \mathbf{C}_{\theta}^{3}(R_{2}, R_{3}, R_{5}) - \mathbf{C}_{\theta}^{4}(R_{1}, R_{2}, R_{3}, R_{4}) - \mathbf{C}_{\theta}^{4}(R_{1}, R_{2}, R_{3}, R_{5}) - \mathbf{C}_{\theta}^{4}(R_{1}, R_{2}, R_{4}, R_{5}) - \mathbf{C}_{\theta}^{4}(R_{1}, R_{3}, R_{4}, R_{5}) - \mathbf{C}_{\theta}^{4}(R_{2}, R_{3}, R_{4}, R_{5}) + 2\mathbf{C}_{\theta}^{5}(R_{1}, R_{2}, R_{3}, R_{4}, R_{5})$$

$$(16)$$

subject to

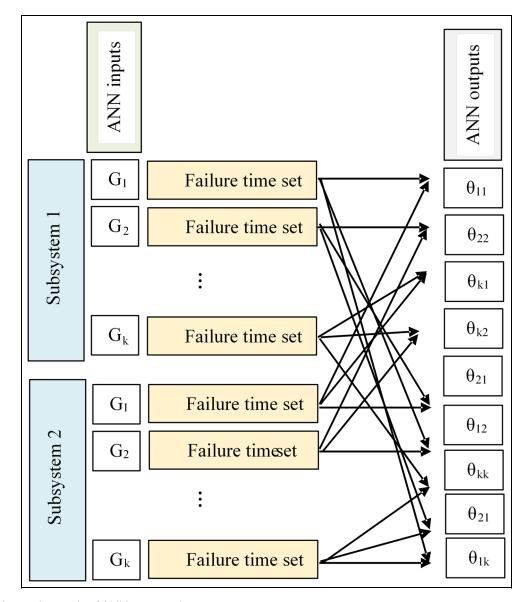


Figure 4. A typical example of ANN inputs and outputs.

$$g_1(N) \leqslant V \tag{17}$$

$$g_2(N) \leqslant C \tag{18}$$

$$g_3(N) \leqslant W \tag{19}$$

$$0 \leqslant r_i \leqslant 1, \mathbf{r_i} \in real \ number$$
 (20)

where  $C_{\theta}^{d}$  for d=2,3,4,5 is a d-dimensional Copula function with parameter vector  $\theta$  for modeling the joint reliability function of the corresponding subsystems. Here, it is supposed that the parameters or characteristics of the subsystems affect the parameter vector of the Copula functions. Therefore, the relation between the parameter vector of the Copula functions and the parameters of the subsystems is obtained by means of an ANN. The subsystem parameters are the inputs and the Copula parameters are the outputs of the ANN. Suppose that we want to model the joint reliability function between subsystems 1 and 2. To do so, a Copula function is fitted for every combination of parameter categories. Then, an ANN is trained between the

fitted Copula parameters and subsystem parameter categories. By means of the trained ANN, one can find the Copula parameters of the joint reliability function between subsystems 1 and 2. This procedure is followed for all combinations of subsystems that based on Relation 15 a joint reliability function is required for them. Inputs and outputs of the ANN for building the joint reliability function between subsystems 1 and 2 are depicted in Figure 4, where  $\theta_{ij}$  for i = 1, ..., k and j = 1, ..., k is the Copula parameter vector corresponding to the failure time sets of categories i and j.

Three classes of Copulas, Clayton, Gumbel, and Frank are here considered for reliability modeling. Maximum likelihood estimation (MLE) method is applied for fitting the Copulas to the failure time data and finding the most appropriate Copula function. A list of 10 Copulas should, then, be recorded for every system in the database. Choosing the appropriate Copula class for a new system, a classification process is performed. In order to determine the Copula type, a

classifier ANN is trained for each joint reliability term in Relation 15. The ANN classifier relates subsystem parameters and Copula types. So, according to the values of the subsystem parameters, an appropriate Copula is proposed. Then, as mentioned earlier, an ANN is trained to find the relation between subsystem parameters and the parameter vector of the chosen Copula. By following this procedure, one can approximate the type and amount of dependence in a new bridge system just by evaluating the parameters of its subsystems.

A PSO algorithm is utilized to find the optimal configuration in the RAP of the bridge system. During each iteration of the PSO algorithm when solutions are updated to new ones, trained ANNs are applied to find the dependence structure of the new solutions. By knowing the dependence structure, the reliability of the solutions can be calculated based on Relation 16. The procedure of the proposed algorithm is as follows:

- 1. Collect data, categorize them, and fit the best Copula to failure time data of all required combinations of parameter categories and subsystems.
- 2. Train classifier ANNs for classifying type of Copulas and, then, train ANNs for approximating parameters of the Copulas based on outputs of step 1.
- 3. Generate initial solutions of the PSO algorithm.
- 4. Determine effective parameters of each subsystem and apply trained ANNs to find the dependence structure among subsystems.
- 5. Use Relation 16 to calculate the reliability of the solutions (particles).
- 6. Update the position of each particle and calculate fitness of the new particles based on Relation 16.
- 7. Stop if the termination condition is met, else go to Step 6.

This procedure is also illustrated in Figure 5.

# **Numerical** example

In order to validate the proposed model, a numerical example is included to show model applicability. As mentioned in section "Methodology," all components work under cold standby strategy and are either operating or failed at any moment in time. Also, each subsystem contains nonhomogeneous components. In this regard, a bridge structure with five subsystems is considered where a different number of redundant components can be allocated to each subsystem. Redundant components can be selected from four types of components as type 1, type 2, type 3, and type 4. All types may fail according to Weibull probability distribution function with parameters as detailed in Table 3. Therefore, reliability of a component at a given time *t* is

$$r_i(t) = \exp\left(\frac{-t}{\alpha_i}\right)^{\gamma_i} \tag{21}$$

where  $r_i(t)$  for i = 1, 2, 3, 4 is the reliability of component i at time t, and  $\alpha_i$  and  $\gamma_i$  are respectively the scale and shape parameters of the ith component's Weibull distribution. Three parameters of volume, weight, and cost are recorded for the components. In this regard, volume, weight, and cost of the system should not exceed specified values. It is supposed that parameters  $P_1$  and  $P_2$  are parameters of the components that may affect the reliability performance of other components. For example,  $P_1$  and  $P_2$  can be considered as thermal and radiation coefficients of components. Since there are only constraints on volume, weight, and cost of the system, the maximum allowed values of these parameters are given in Table 3. Also, the maximum number of components in each subsystem is set to be 10. On the other hand, parameters  $P_1$  and  $P_2$  affect the Copula parameters among different subsystems. Hence, the reliability optimization model at a predetermined time (e.g. t = 100) can be proposed as follows

$$\max f(N) = \mathbf{C}_{\theta}^{2}(R_{1}, R_{2}) + \mathbf{C}_{\theta}^{2}(R_{3}, R_{4}) + \mathbf{C}_{\theta}^{3}(R_{1}, R_{4}, R_{5})$$

$$+ \mathbf{C}_{\theta}^{3}(R_{2}, R_{3}, R_{5}) - \mathbf{C}_{\theta}^{4}(R_{1}, R_{2}, R_{3}, R_{4})$$

$$- \mathbf{C}_{\theta}^{4}(R_{1}, R_{2}, R_{3}, R_{5}) - \mathbf{C}_{\theta}^{4}(R_{1}, R_{2}, R_{4}, R_{5})$$

$$- \mathbf{C}_{\theta}^{4}(R_{1}, R_{3}, R_{4}, R_{5}) - \mathbf{C}_{\theta}^{4}(R_{2}, R_{3}, R_{4}, R_{5})$$

$$+ 2 \mathbf{C}_{\theta}^{5}(R_{1}, R_{2}, R_{3}, R_{4}, R_{5})$$

$$(22)$$

subject to

$$\sum_{i=1}^{5} \sum_{j=1}^{4} n_{ij} v_{j} \leqslant 50 \tag{23}$$

$$\sum_{i=1}^{5} \sum_{j=1}^{4} n_{ij} c_j \leqslant 25 \tag{24}$$

$$\sum_{i=1}^{5} \sum_{j=1}^{4} n_{ij} w_{j} \leqslant 150 \tag{25}$$

$$\sum_{j=1}^{4} n_{ij} \leqslant 10 \tag{26}$$

$$0 \leqslant r_i \leqslant 1, \mathbf{r_i} \in real \ number$$
 (27)

where  $R_i$  for i = 1, ..., 5 is the reliability of subsystem i;  $r_j$ ,  $v_j$ ,  $c_j$ , and  $w_j$  for j = 1, ..., 4 are respectively the reliability, volume, cost, and weight of component j.  $N = [n_{11}, ..., n_{54}]$  is the vector of component numbers in the subsystems.

Based on the proposed procedure in "section Methodology," first a historical database is required. In this regard, a database of failure times and parameter values is generated. A sample of the database and ranges of the parameters are presented in Tables 4 and 5. According to this database, parameters  $P_1$  and  $P_2$  are used for determining the Copula parameters and volume, and cost and weight are constraining parameters. Then, the failure times are categorized based on the failed subsystems. This results in a set of parameter

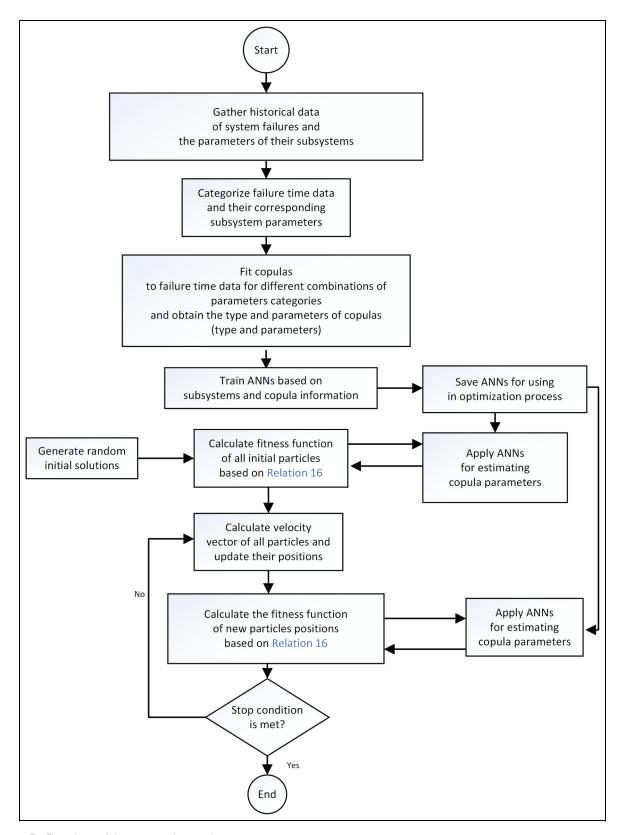


Figure 5. Flowchart of the proposed procedure.

values and failure times for each subsystem. The ranges of parameters are, then, categorized into some subranges. In this example, five sub-ranges are considered for each of the parameters  $P_1$  and  $P_2$ . These sub-ranges are given in Table 5. Afterward, the failed subsystems with their corresponding failure times are assigned to

the combination of proposed sub-ranges. This results in 25 sets of failure times for each subsystem, k=125 sets in total. Combinations of sub-ranges which do not contain enough failure times for model fitting can be disregarded. For modeling the joint reliability functions, the most appropriate Copulas among Clayton,

Table 3. Component characteristics..

Component	Weibull pa	rameters	Volume	Weight	Cost	
type	Shape (γ)	Scale $(\alpha)$				
I	0.001	17	40	7	3.5	
2	0.02	21	30	5	2	
3	0.03	32	30	2	3.5	
4	0.004	44	10	I	5	

Table 4. A sample of the database.

No.	o. Subsystem I		Subsy	stem 2	Т	Failed subsystem	
	Pı	P <sub>2</sub>	Pı	P <sub>2</sub>			
1	35	30	15	50	0.4310	1	
2	35	15	8	60	0.4876	2	
3	7	15	17	120	0.5061	1	
4	14	30	27	120	0.5895	2	
5	42	180	17	120	0.7988	2	
6	42	45	27	90	0.0401	2	
7	63	45	180	150	0.0399	1	
8	70	50	190	150	0.2974	1	
9	14	60	50	60	0.1861	1	
10	14	45	45	50	0.2796	1	

Table 5. Sub-ranges of parameters (in arbitrary units).

Sub-range number	Pı	P <sub>2</sub>
1	I-I5	1-40
2	I6-30	41-80
3	3I-45	81-120
4	46-60	121-160
5	6I-75	161-200

**Table 6.** Structure and performance criteria of classifier ANNs.

Subsystems	Perform	nance criteria (	Hidden layer size	
	Train	Validation	Test	
1,2	0.006	0.007	0.01	[50 50]
3,4	0.05	0.05	0.05	[12 2]
1,4,5	0.01	0.01	0.02	[16 8]
2,3,5	0.03	0.04	0.05	[9 7]
1,2,3,4	0.01	0.02	0.01	[12 10]
1,2,3,5	0.02	0.02	0.02	[9 10]
1,2,4,5	0.03	0.04	0.05	[6 6]
1,3,4,5	0.02	0.04	0.04	[12 5]
2,3,4,5	0.03	0.04	0.05	[9 3]
1,2,3,4,5	0.007	0.004	0.02	[24 12]

ANN: artificial neural network; MSE: mean square error.

Gumbel, and frank Copulas are fit to the failure time data. In this regard, for each combination of subsystems in Relation 22, a Copula is required. Therefore, 125 sets of failure times are used for determining the type and parameters of the most appropriate Copulas in modeling the joint reliability functions among different combinations of subsystems. As a result, a list of 10 Copulas is recorded for every system in the database.

Now, ANNs are trained with input parameter values and output dependence structure (type and parameters of Copulas). Hereby, for every Copula term in Relation 22, a classifier ANN for determining the type of the Copula and an ANN for specifying the Copula parameters are trained. For example, structure and performance criteria (mean square error (MSE)) of classifier ANNs trained by the database are represented in Table 6.

After constructing ANNs for classifying the type of Copulas, a similar procedure is performed for modeling the relation between Copula parameters and parameters of subsystems. For example, structure and performance criteria (MSE) of ANNs trained for predicting different Copula parameter values are given in Table 7. All trained ANN structures are saved for estimating the dependence structure of a typical system based on its effective parameter values. For each subsystems combination, the ANN that has the best MSE is chosen for estimating the dependence structure.

After training the ANNs and based on the proposed procedure, the optimum number of redundant components in each subsystem is found by the PSO algorithm. During each iteration of the PSO algorithm and based on Relation 22, the trained ANNs are applied to find the dependence structure of new solutions. In more details, when a new solution is generated during different steps of the PSO algorithm, according to the  $P_1$  and  $P_2$  parameters of that solution and by means of trained ANNs, the type and parameters of the required Copulas are predicted.

The trend of the best fitness versus iteration number of the PSO algorithm in case when subsystems are independent and dependent is represented in Figure 6(a) and (b), respectively. It can be observed from Figure 6(a) and (b) that the outputs of the PSO algorithm for dependent subsystems are generally less than the outputs for subsystems that are independent. Also, optimal system configuration for both cases of independent and dependent subsystems is given in Table 8. According to Table 8, reliability of the best configuration when subsystems are dependent is less than the reliability when subsystems are independent.

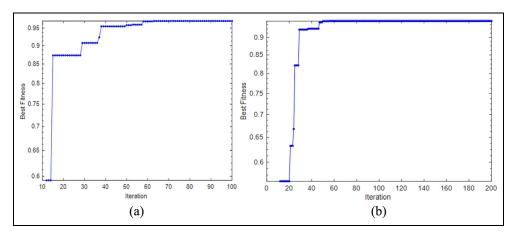
## **Conclusion**

In this article, the RAP of a bridge system with dependent subsystems was studied. It is supposed that some parameters of components and subsystems can affect the reliability performance of others. In this context, Copula theory was used for modeling the dependence structure among subsystems. The ANNs were applied for modeling the relationship between the parameters of the subsystems and the dependence structure. To do

Table 7. Structure and performance criteria (MSE) of ANNs trained for estimating Copula parameters.

Copula types	subsystems	Performa	ince criteria (MSI	≣)		$R^2$	Hidden layer size	
		Train	Validation	Test	Train	Validation	Test	
Clayton	1,2	0.003	0.004	0.008	0.99	0.98	0.97	[12 8]
Gumbel		0.07	0.06	0.07	0.99	0.98	0.98	[4 2]
Frank		0.11	0.12	0.12	0.98	0.98	0.98	[4 2]
Clayton	3,4	0.05	0.1	0.1	0.99	0.97	0.89	[14 3]
Gumbel		0.01	0.04	0.02	0.99	0.98	0.98	[9 4]
Frank		0.02	0.04	0.05	0.99	0.98	0.96	[9 4]
Clayton	1,4,5	0.02	0.07	0.06	0.99	0.98	0.95	[11 3]
Gumbel		0.02	0.03	0.03	0.99	0.99	0.99	[112]
Frank		0.03	0.02	0.01	0.99	0.99	0.99	[12 5]
Clayton	2,3,5	0.004	0.007	0.01	0.99	0.97	0.97	[7 6]
Gumbel		0.006	0.01	0.01	0.99	0.99	0.99	[ 7 6]
Frank		0.007	0.03	0.03	0.99	0.99	0.99	[8 7]
Clayton	1,2,3,4	0.002	0.02	0.01	0.99	0.98	0.95	[7 6]
Gumbel		0.02	0.01	0.02	0.99	0.99	0.98	[7 7]
Frank		0.005	0.02	0.08	0.99	0.99	0.98	[8 9]
Clayton	1,2,3,5	0.002	0.005	0.04	0.99	0.98	0.98	[11 6]
Gumbel		0.006	0.01	0.01	0.99	0.99	0.99	[10 5]
Frank		0.002	0.003	0.003	0.99	0.98	0.97	[117]
Clayton	1,2,4,5	0.002	0.003	0.003	0.99	0.98	0.97	[13 5]
Gumbel		0.005	0.01	0.02	0.99	0.98	0.98	[10 <i>7</i> ]
Frank		0.01	0.1	0.03	0.99	0.98	0.97	[7 5]
Clayton	1,3,4,5	0.08	0.03	0.03	0.99	0.99	0.98	[8 01]
Gumbel		0.002	0.01	0.06	0.99	0.99	0.98	[11 9]
Frank		0.002	0.001	0.003	0.99	0.99	0.99	[17 9]
Clayton	2,3,4,5	0.002	0.001	0.002	0.99	0.99	0.99	[19 8]
Gumbel		0.001	0.003	0.01	0.99	0.98	0.98	[10 <i>7</i> ]
Frank		0.01	0.03	0.06	0.99	0.98	0.98	[8 8]
Clayton	1,2,3,4,5	0.04	0.05	0.2	0.99	0.98	0.93	[16 5]
Gumbel		0.001	0.02	0.01	0.99	0.99	0.98	[17 9]
Frank		0.006	0.01	0.02	0.99	0.99	0.98	[12 4]

ANN: artificial neural network; MSE: mean square error.



**Figure 6.** Trend of the best fitness versus iteration number of PSO algorithm: (a) bridge system with independent subsystems and (b) bridge system with dependent subsystems.

so, a historical database of system parameters and their failure times was used. Then, a PSO algorithm was applied for finding the best redundancy structure. Numerical examples show that disregarding dependence can overestimate system reliability.

According to the size of the available database, different approaches can be utilized. The goal of this article was to propose a methodology which can be useful in modeling dependency in the RAP. In this research, we supposed that enough failure data are available. When enough data for training ANN is not at hand, other approaches such as adaptive network-based fuzzy inference system (ANFIS) and other types of ANNs can be utilized to increase database size or build the predicting model. In addition, experts can be helpful in compensating lack of data. For future

Table 8. Optimal system configuration.

	Subsystem	Type I	Type 2	Type 3	Type 4	Best fitness
Independent	ı	1	0	3	7	0.9637
·	2	0	0	0	2	
	3	0	0	9	3	
	4	0	0	0	1	
	5	0	0	0	8	
Dependent	1	0	0	0	5	0.9485
·	2	0	0	0	3	
	3	0	4	2	10	
	4	0	0	0	1	
	5	0	0	0	5	

research, we aim to propose a methodology which can be useful when enough data are not available.

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